

**Amendments to the Specification:**

Replace the paragraphs starting on page 9, line 26 and ending on page 10, line 6 with:

As shown in Fig. 2, the housing 12 has a stepped bore 40 formed of a first larger diameter bore portion 42 and a second, coaxial smaller diameter bore portion 44, with both of the first and second bore portions 42 and 44 referred to hereafter simply as the first bore 42 and the second bore 44. A first gate or runner 46 is formed through the housing 12 and has an outlet disposed in fluid communication with the first bore 42 and an inlet opening externally with respect to the housing 12. The first gate 46 when molded defines means for preventing rotation of the sleeve 32 with respect to the housing 12, and is designed to provide a path for molten plastic, as described hereafter, during an injection molding process to flow into the first bore 42.

The second bore 44 communicates with a second gate or runner 48 which also extends through the housing 12 from an inlet. The second gate or runner 48 when molded defines means for preventing rotation of the thrust bearing 34 with respect to the housing, and provides a flow path for molten plastic during an injection molding process step to the second bore 44 as described hereafter.